



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4272-012
Job Sheet 175401



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/8/18	0.00	0.00	Start Up Stores/Pkg-1		ML 18-4-25
100	Packaging	1 pcs		5/8/18	0.00	0.00	Packaging1-5		ML 18-4-27
110	HandFinish	1 pcs		5/9/18	0.00	2.04	HandFinish4		ML 18-4-27
120	QC	1 pcs		5/9/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		5/9/18	0.00	0.00	Packaging3-2		58 9-89
140	QC21-SA	1 Ea		5/9/18	0.00	0.00	QC21		9-89 MAY 0 1 2018

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1 B75294 FROM BASKET D407-797-014 X 1 B131540

DAS
21
9-89

MAY 0 1 2018



Container No: S064934



Part: D4272-012

Job No: 175401

Serial No/Batch: S064934

Revision:

Inspector:

Date: 04/26/18

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CANADA
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	F11 131311
AN3-10A	Bolt	3 Ea (3 ea)	90-Start up Operation	5041477
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5049455
AN310C4	Nut	3 Ea (3 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5045860
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5019364
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048378
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045772
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047846
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D2690-6	Lanyard	2 Ea (2 ea)	90-Start up Operation	5048467
D2931	Bumper	2 Ea (2 ea)	90-Start up Operation	F86435
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5062162
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5060660
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057741
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5050807
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5048461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5049481
* D3953-3 504730	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5052072
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5048613
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5058942
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5059025
D4021-5	Blanking Plate	1 Ea (1 ea)	90-Start up Operation	5057857
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5058300
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5053569
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	
D4273-042	Basket Base Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5063099
D4307-250	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5022292
MS17984-C413	Quick Release Pin	2 pcs (2 ea)	90-Start up Operation	5050040
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation	5042091
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation	5038761
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5045901
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041157
MS24665-151	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	5027553
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015689
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5019381
NAS1149DN832J	Washer	2 Ea (2 ea)	90-Start up Operation	F11137587-12
NAS1149F0332P	Washer	14 Ea (14 ea)	90-Start up Operation	5057527
NAS1149F0432P	Washer	18 Ea (18 ea)	90-Start up Operation	5050055
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5020443

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	750	0
	AN3-10A	3	219	0
	AN3-14A	4	119	0
	AN3-16A	2	122	0
	AN310-4	3	91	0
	AN310C4	3	90	0
	AN4-12	3	75	0
	AN4-13A	6	901	0
	AN4C15	1	67	0
	AN5-17A	4	128	0
	D2530	1	22	0
	D2535	2	85	0
	D2537	2	92	0
	D2690-6	2	72	0
	D2931	2	1,096	0
	D3912-041	1	6	0
	D3914-041	1	8	0
	D3917-3	6	161	0
	D3953-17	2	53	0
	D3953-19	1	51	0
	D3953-21	1	43	0
	D3953-3	2	23	0
	D3953-7	2	38	0
	D3953-9	2	65	0
	D3969-3	1	11	0
	D4021-5	1	14	0
	D4150-041	1	16	0
	D4151-041	1	4	0
	D4151-043	1	9	0
	D4273-042	1	0	0
	D4307-250	1	8	0
	MS17984-C413	2	43	0
	MS20600-AD4W3	2	201	0
	MS21042L3	9	2,710	0
	MS21042L4	6	3,880	0
	MS21042L5	4	564	0
	MS24665-151	4	462	0
	MS24665-300	2	132	0
	NAS1149C0432R	2	2,777	0
	NAS1149C0463R	3	324	0
	NAS1149DN832J	2	2,364	0
	NAS1149F0332P	14	3,405	0
	NAS1149F0432P	18	2,404	0
	NAS1149F0563P	4	240	0
	NAS1515H4L	2	357	0
Part Specifications				
Specifications could not be found.				

Plex 4/4/18 9:42 AM Dart.Gagnon.Michelle